## **TRANSFORMER OIL - PARAFFINIC INHIBITED OIL PI-20**



#### Description

**BENZOL®** Transformer Oils are manufactured from carefully selected New Generation Right Base Oil with emphasis on product purity at every stage of refining. Base oils offer a high degree of compositional consistency and have an excellent response to antioxidants. They protect transformers from failure by reducing the risk of corrosive Sulphur developing from the insulating oil.



#### **Applications**

**BENZOL®** Transformer Oils are suitable for all types of power, Oilimmersed switchgear, Oil-filled capacitors, Electrical reclosures and distribution transformers, X-ray equipment, Power Transformers, Distribution Transformers. It will dissipate heat, insulate windings and quench the spark between the opening contacts when tap changing.

#### **Specifications and Approvals**

IEC 296 - Class I & II, IEC 60296, ASTM D3487 Type I & II, BS 148 Class I

#### **Performance Benefits**

- Good transformer component cooling.
- Good low temperature fluidity.
- PCB free.
- Reduces contact erosion.
- Long service life.
- Maintains transformer efficiency.

### **Product/Part Number**

TR02000513	1 x 20	TR02000533	1 x 25
TR02000563	1 x 200	TR02000573	1 x 208
TR02000603	1x1000		

#### **Technical Specifications**

Tests	Method	Results
Appearance	Visual	Clear & Bright
Color	D-1500	Transparent
Kinematic Viscosity @ 40 °C mm <sup>2</sup> /sec	ISO-3104	<16.5
Kinematic Viscosity @ -15 °C mm <sup>2</sup> /sec	ISO-3104	<800
Pour Point, °C	ISO-3016	< -30
Water Content (PPM) (Bulk supply)	IEC-60814	<30 mg/kg
Breakdown Voltage (delivered)	IEC-60156	>30 kV
Density @20°C, kg/dm <sup>3</sup>	ISO-3675	<0.8950
Diel <mark>ectric D</mark> issipation Factor @ 90 °C & 4 <mark>0 to 60 Hz</mark>	IEC-60247	<0.005
Acidity	IEC 62021-1	<0.01 mgKOH/gm
Inter Facial Tension MN/m	EN 14210	>40
Total Sulphur Content	IP 373	-
Corrosive Sulphur	DIN 51353	Not Corrosive
Potentially Corrosive Sulphur	IEC 62535	Not Corrosive
DBDS (Dibenzyldisulphide) mg/kg	IEC 62697	Not detectable <5mg/kg
Inhibitors of IEC 60666	IEC 60666	Inhibited Oil (0.08% - 0.40%)
Metal Passivator Additives mg/kg	IEC 60666	Not Detectable
2 Furfural Content mg/kg/gm	IEC-61198	Not Detectable
Gassing Tendency	IEC60628:1985, METHOD A	No General Requirement
Oxidation Stability @120°C, 164 HRS	IEC 61125:1992 INHIBITED OIL: 164h	



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(A.) Total Acidity mg KOH /gm	1.9.4 of IEC 61125:1992	<1.2
(B.) Sludge %	1.9.1 of IEC 61125:1992	<0.8
(C.) DDF @ 90 °C	1.9.6 Of IEC 61125:1992	<0.5
	Amendment 1(2004) +IEC	
	60247	
Flash Point	ISO 2719	>140 °C
PCA Content %	BS-2000 PART 346	<3.0%
PCB Content mg/kg/gm	IEC-61619	Not Detectable



#### **HEALTH AND SAFETY**

This product is not expected to have adverse health implications when used for its intended application. For detailed information on safe handling of this product, refer to its Material Safety Data Sheet (MSDS). To obtain an MSDS on this or any other BENZOL products, please visit <a href="https://www.benzollubricants.de">www.benzollubricants.de</a>

